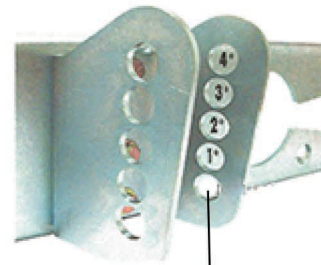


### Part #568-700 1963-72 CHEVY TRUCK TRAILING ARM CROSS MEMBER W/ ANTI SQUAT BRACKETS

#### Parts List:

- 1 ea Cross Member
- 2 ea Anti-Squat Brackets
- 2 ea 3/4-10 x 4.5" GR\* Bolts
- 2 ea 3/4-10 Lock Nuts
- 2 ea 3/4 Flat Washers
- 8 ea 1/2-13 x 1-1/2" GR8 Bolts
- 8 ea 1/2-13 Lock Nuts
- 8 ea 1/2 Flat Washers
- 12 ea 3/8"-16 x 1-1/4 GR8 Bolts
- 12 ea 3/8-16 Lock Nuts
- 12 ea 3/8 Flat Washers



stock location

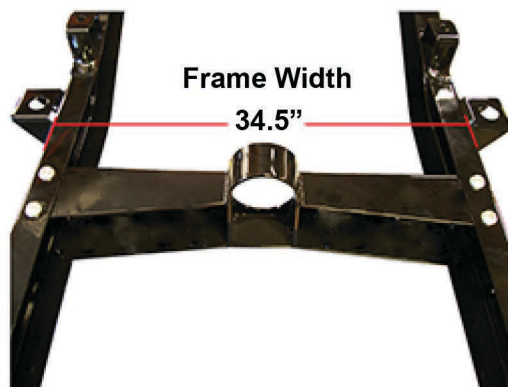
Now included with our **568-700** cross member are our NEW anti-squat brackets. By adjusting the location of your trailing arm mounts, you yield improved hard launches, increased traction and be able to pull out of a turn with more power. Brackets have trailing arm mount locations at Stock, 1°, 2°, 3° & 4° for optimal adjustment.

#### Installation Instructions:

- 1) Disconnect parking brake cable from cross member.
- 2) Remove drive shaft.
- 3) Remove the trailing arms from the cross member.
- 4) Remove the 14 rivets that secure the cross member to the frame. (save the bushings for reinstallation of trailing arms)
- 5) Rotate and remove the cross member from the frame.
- 6) Install the new cross member in the frame. (make sure mounts are arranged as in the picture)
- 7) Attach new cross member to frame with supplied hardware.
- 8) Reinstall trailing arms using original bushings and new supplied hardware.
- 9) Reinstall drive shaft.
- 10) Reinstal the parking brake cables routing them through the new cross member
- 11) Make sure to test the parking brake cables. Some adjustments may be required
- 12) Double check all hardware to make sure it has been torqued to the proper specifications.

#### Helpful Installation Tip

The frame width at the cross member is 34.5" wide. When the original cross member is removed, the frame will spring out. If possible, weld a piece of scrap metal across the frame to keep it in place during removal of cross member. If this is not an option, you may need to use a ratchet strap to pull the frame rails back into place in order to install your new cross member properly.



#### TORQUE SPECIFICATIONS

Normal Torque for Tightening  
Stud Nuts and Bolts  
Stud or Bolt Tightening Torque

DIAMETER	IN. LBS	FT. LBS
1/4	55-85	4.5-7
5/16	110-165	9-14
3/8	190-285	16-24
7/16	295-445	25-37
1/2	450-680	38-57
9/16	640-970	53-81
5/8	880-1300	73-110