



## 1967-70 MUSTANG MANUAL STEERING BOX SWS PART # 105-3510

**IMPORTANT!!!** It is critical that the steering box be at the center position **BEFORE** installation. Incorrect centering will cause loose steering and premature wear. You should feel the box tighten when at the center.

**NOTE:** All boxes are pre-lubricated and pre-adjusted to factory specifications.  
**DO NOT ADJUST THE STEERING BOX!!!**

- 1) Place the steering box in a bench vise and be certain the box is held securely.
- 2) Place a  $\frac{3}{4}$ "-36 u-joint on the input sector shaft
- 3) Turn the shaft to the right (clockwise) all the way to the right lock.
- 4) Turn the shaft to the left (counter clockwise) all the way to the left lock. (approx. 4 turns)
- 5) Turn the shaft to the right (clockwise) half the number of turns. (approx. 2 turns) *You should feel the box tighten when at the center.*
- 6) Align the wide spline on the box with the center the casting.

### Pinion Shaft

#### Size:

$\frac{3}{4}$ "-36

### Pitman Shaft

#### Thread:

$\frac{7}{8}$ "-14

Paint stripe  
indicates centered  
shaft.

Paint may or may  
not be on box.

